

Ride on the WILD side

PLAYING WITH THE NEW SPEED TRIPLE

quick lines



at the prospect of launching the Riders Association of Triumph and full of anticipation about its future Your response has been terrific and has already established

the club as a major part of Triumph ownership. In just the first two months over 3000 people have joined the

club. At the time of writing (mid November) we are active in the UK, France, Germany and the United States, with Greece, Italy, Canada and Sweden coming 'live' in the next few weeks and preparations being made in a number of other countries.

Our network of dealer packs extends to over 300 groups and our programme of events and discounts package is expanding all

planned events in the USA, UK and Germany - including our fanjor 1997 Summer Festival taking place in Germany's Stanning Black Forest region next August - plus a report of our ing to the launch of the 1996 Beaujolais Nouveau wine Our 'Deals on Wheels' section contains details of discounts and packages we

we arranged with a wide range of companies offering special arrangements and can price deals on goods and services including insurance, motorcycle and cir bicc, tours and training, videos and magazines. Mondons in the UK. France, Germany and the United States will also

inc a copy of their national Toyac newsletter with this edition, listing the active dealer pocks in their country and detailing news about Triumph and RAT tarities in their region. Other active countries will add their own newdetters in ture of the con-And that's just the s

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Torque is published quarterly by the PO Box 83, Hinckley, Leicestershire, It's been a breathtaking and exhilarating experience to have been a part of s rapid development and I am succ we have an existing future ahead riding enjoying our Triumph motocyclestogether. But it's bill early slays. We are workington a variety of new projects and sald be happy to hear from members with their comments on what we have

done so far and ideas for the future. Why not write to me at club headquarters and give me your point of view? We will publish the best letters in future editions of Torque. It's your club, so let

Thanks for your outstanding support and enthusiasm, tell your Triumph events throughout the coming year.

Neil Webster

what's inside



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Reporting from our Beaujolais Run, plans for a

8 On Tour - Highland fling

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news



Ride selection of riding counts to in the

Black coffee and cake halt at a Forest site marquer will be the

HE first E-O' Summer Germany's stunning Black

Forest region in August 1997. spa town of Bad Peterstal, August 22 to 25 and will

Camping will be available

on the outskirts of the village, with a range of borel. accommodation available a

registration, a selsom: drink and

catering in a large co-site marore thatper the eve Continue continue Sangeday with

Change to Oliver states

erb country persolations. A party with music. Sighlight of Samples

with most offering and he change tax values many Members will be able to

March 1, 1997.

Spring Rally

and rway with the first KATUK Spring Rally at Scanford Hall, over

Degreech, Leienre Stocke April D. Plansfor the day includes reserved members only displa licenced har, catering, pig roos

and jazz bond. The Triumph promotional truck will also be on size, along with factory perhouse, and beginnessed in rider will be anni shipler? range of Triporth medices

An Ideal location for dealer group ridgavits, Stanford Hall the MI and Migin a beautifu

There is a small charge for

The hall and its small occorcycle museum are also pen to the public for a small additional charge and there are nermanent cafeneria and tailer facilities and graft work theory Local bed and breakfast. ub and hotel accommodation is available for members wish

ing to stay overnight. Details Leicestershire Tourist Information Office on +44

+44 (0)10604 22677 or the Rughy TIO on +44 (0428)

Party time at Daytona

FUN fans planning a trip to Daytona Bike Week should make a diary date for the official RAT party. The narry will be on the roof of the Daytora Beach Hilton

Hotel on Friday, March 7, and will only be open to club members and dealer representatives, providing a great opportunity to meet other club members from all over the world.

Triumph Motorcycles America will also have the new 1997 line-up on display including the all-new Daytona T595 sportsbike and Speed Triple TS09 streetlighter.

You can also see some very famous street and race bikes. watch some old classic movies featuring Triumphs and talk to some of the factory representatives from Triumph, Appetizers and drinks will be served.

Please remember to bring your RAT membership card for access to all club events during Bike Week

SNOW, ice, rain and wine co-

journalists from France Germany and the UK - buttled through appulling weather conditions to make the first Reims on November 19.

Triumph dealership, Marchiwicki Motos, provided the travellers with the chance to swap stories and plan the next day's trip to the Beautolais capital of Villefranche. Strong crosswinds were the main problem on day two



Junch in Diyon before making the last afternoon meeting point in the Place de la Souse Profecture in Villefranche where a group of members from

Monaco rode in for 2 celebratory drink white complaining how cold it sasbere in the sortal The main event of the p followed soon ofter,

the wine village of Beaujeu to take part in the spectacular With over 2000 people packed

evening contained a cabaret show, a parade of national flags - including an unscheduled annearance by a RAT member from Monaco proudly bearing his own nation's flag - an excellent meal and as

Midnight saw everyone leave the tent as a firework

display marked the start of a huge torchlit parade through

those who wished including RAT proup from France wil partied on until 4am - in was then back to the

ittingues for more dancing and drinking Most RAT members met up again at the Beaujes supermarket the following morning to stuff panniers with Beaujolais Nouveau and take some group photographs before heading for home. As the first major RAT outing the Beaujolais Run proved a great success. As a terrific motorcycling adventure mixed to with good food, good friends and the chance to take part in an internationally fatnous wine every club off as an excerning start

We'll be back next year, so watch future editions of Torque for details of dates, strates and booking procedures. became stock in the snow after starting out. After a rain sooked dash across northern France we met we were ready for the trip down to the Beaujolais rea

Despite strong crosswinds, the weather was much be

From hell to heaven

When I woke up on amounty a way.
I'd never thought of the idex of a K17 Beauphas Run admits International Club Manager and Borque edita New Webser With two inches of snow on the

going are you?" Not really believing we would

complete even the first leg of the factory gates to start the journey in the company of Motor

speeds down to 30 mph. The weather turned from snow to

and motorcycle trailer. Some of the others had taken the



members at an excellent lunch in tables given over to RAT

The trip back was mainly notable for the effects of a

appalling conditions, but our mounts - a Trophy 900 and a The whole experience was superb. I am already looking

Club gear

THE first items in the list of goodies to be product with other items in cluding now available through pickens, caps, hodges and triumnh dealers. Navat thirts.

g the state of the

Action time N and off track fun is promised at the first R

N and off track fun is promised at the first RAT Action Day, at the UK's Mallory Park race circuit on April 10.

Open to RAT members only, the day includes the chance to take part in a range of events such as karting, archery and crossbow shooting and the chance to ride

karting, archery and crossbow shooting and the chance to ride your Triumph on the track under supervision.

For an additional fee you can also drive a military tank over Mallory's own off-road course.

The price for the day will be £125 per person, including morning tealcoffee and bacon rolls and a hot reast lunch (with a veretarian option).

roast lunch (with a vegetarian option), personal accident insurance and a souvenir certificate. An ideal day for dealer groups, more information and booking details are

An ideal day for dealer groups, m information and booking details are available from Mallory Park on +44 (0)1455.842931, fax +44 (0)1455 848289.

Get trained

would in an exclusive RAT training the being one by Ra-

NO rider is perfect. We can all be better, faster,

training and poor

bed price courses take pla tracks, some on are open to all o bolding the necessary licences. See the Dealton Wheelesselves the control of the

Pridmore's CLASS Motoecycle Riding Schoo The one day course will take

place at Sears Point Raceway in Sonoma, California, on Wednesday,

August 27 and will be designed to show you how to ride your Triumph more effectively. The

timing of this particular school is perfect, with the AMRA race the previous weekend and the AMA Superbike event following the next weekend.

Reg and his school are both very well respected throughout the infustry for their successes in teaching riders of all skill levi improved riding, with the emphasis on concentration, smoothn and safety.

A very limited number of spots are available for this course and another date will not be scheduled, so please book early if ye want a place. The cost for the day will be \$725.00 and you will other companies.

re holmers, bloos and gloves as

's homec with a motorcycle
endoesement, a full face DOT

CLASS act special behavior for the property of the control of the

boots covering the ankles (high top gem shoes are not acceptable). For more details or to reserve your spot, please contact CLASS Monecycle Schools at (805) 933-9916, or fax them at (805) 933-9987. Be sure to inform them that you are with the Riders Association of Triumph.

Please remember that you are enrolling in this course 'ot your own risk'. As such, you will be asked to sign a licibility worker before entering the track We, along with CLASS Riding Schools, strangly encourage that you have proper medical insurance. approximately \$200.00. effectively, which will make

much more enjoyable.

Riding with the **Penguins**

If you do plan to use your

own opproment, be sare to

being a full face DOT

of teaching riding skills, and is the Afect and racing school in most of both classroom and

the country. The course

on (508) 339-4673 for more available, so reserve your place

on-bike track time.

Please remember that you ore riding 'at your own risk' and you will be required to sign a liability release before expering she track. We, along with Penguin Rocing, strongly recommend that all participants have proper medical coverage.

On the road CXCLESVE RAT only re eriding courses have been set up by UK company Shire

Training. Run purely on public roads, the two day commer see or bodished throughout 1997 and include

bed and breakfast ommodation

of four riders, allowing close beary basking, series bene

RAT course dates in 1997 are April 12/13 and 26/27 May 10/11 and 19/20; June 16/17 and 30/July 1; July 14/15 and 28/29: August 25/26 September 8/9 and 22/23 and October 13/14 and

Shire Training on +44 (0)1480

Performance at Mallory Englands Malay Fack in the local Including a classroom bearing covering advice or tuning, road riding theory and circuit croft, thirday will allow members to take their own machines on the circuit under

supervision. The \$15 per head-over includes more og coffee, near and bacon rolleand abot lovely this personal resident infrarre and a sourcia excitavo Riders should provide their own riding comparest, including

road legal believe, one or two piece leathers, gloves that extend above the wrist and Boots that ower the ankles Equipment may be hired from Mallory Park if assersed when booking a place on Policings of the Market of the Malloy Park on

+44 (0)445\$ 842931, fag +44 (0)5855;848299. March 7

June I

lune 30 July 1

VI the 1997 Isle of Ma TT Raors will be able to escape the traditional Mac Sunday crush by joining an exclusive RAT gathering at

admittance by member

Bike Week Party, Daytona Beach Hilton Hotel, Florida, USA. Pioneer Run, England. Epsom to Brighton, Why not organise a dealer group

Spring Rally, Stanford Hall, Leicestershire, England. May 19/20 TT Gathering, Isle of Man. Location to be announced. Performance Riding Day, Mallory Park, Leicestershire, England.

> Summer Festival. Bad Peterstal, Schwarzwald, Germany. RATICLASS training school Sears Point Raceway, Sonoma, California, USA.



Highland Fling

Tour guide Wolf Töns has led many motorcycle groups around the UK.

He tells us why he has picked Scotland as the destination for a tour
backupe available at a special rate for RAT members.



morning, a short motorway ride takes us to Hinckley and the Triumph factory. After a night at the multi-star

Hinckley Island hotel everybody will second night, the group will stay in Huddersfield in a cosy hotel, whose small bar merits an entry in the Guiness Book of Records. The following day, July 16th, the

whole touring group meets up at Scotch Corner, from where you can almost see Scotland. From here, it's nure Scotland: we travel right across the Perthshire Highlands to the where we stay in a typical climbers' botel. We don't travel in a big convoy. but in small groups of seven bikes, each with its own guide, each making its individual schedules. The Isle of Skyc may be more famous than the Isle of Mull, but the fatter is our choice, and it won't be

Mull must be something like the

Sportish version of Cornica with its tiny roads along the coast and over hills to small fishing ports like Tobermory. After a visit to the Tobermory

whisky distillers, a boot trip to the scal

having visited the bike's birthplace at

Hinckley? You can do so, courtesy of RAT and Triumph Owners Tours. You can even leave your own bike at home and hire a Triumph!

You can start your trip from home, meet us at the ferry in Rotterdam, be met at Heathrow Airport or join us at a

We will be riding in the middle of the Scottish summer. Riders from headquarters will leave from Rotterdam on July 15th, and after arriving in Hull the following



colonies offers the ideal excuse to park a stop at Ellean Donan, famous for the the bikes for a while. Our hotel is just making of "The Highlander".

There are few cities on our

by the harbour.

The following day
takes us back to the
Southsh mainland.

Southsh mainland.

Unbelievable

after a 57 mile ride
along the count to reach
from bere it's a contrast between vast,
how many different

this and seade

quort nuis and seasole touring. It's ubbelieve faces Scotland around the form many different faces Scotland has: Roising has people for the rest of the faces Scotland has: Roising faces for the rest of the faces for the rest of the faces for the rest of the faces from the roising faces from the ro

which our hotel stands. But first there's









Depart Rotterdam for factors tourers: latest arrival at Heathers airport for overseas factory toucers.

Tour to the factory, visit to the National Motorycle Museum in Birmingham for collecting hire bikes (Trophy, Thunderbird, Trident) for everseas factory tourers Depart Rötterdam for Schtlandsourers, Tourism the Peak Di

and the Yorkshire Dales for factory tourens.

in groups of seven bikes. 17-23.7: Following the route described above. Departure for boat tourers from Hull, return of hire bikes for

Scotland tour: DM 2.190 for rider, DM 1.990 for pillion rider, including boat transfer roadbook

Factory visit supplement: 390 DM, including two hotel stays. Bike hire (for flight tourses) (450) flight not included

RAT discount: 5 % for the complete tour and for bike hire!

For bookings or to discuss alternative arrangements contact Welf Tons at PO Box 50, 51497 Riseath, Germany. Telephone =49 (0) 2205 92710, Fax =49 (0) 2205 927129.

The following day Durness marks the most northern point of the tour. We'll explore the secret of the caves on the sandy beach peppered with spectacular rocks, take a shower (for those who want to) at the Falls of Shin. Games and enjoy the road to Strathpeffer, an old spa town, where If it wasn't July, we could go skiing

the next day on our way to Spittal. It soon becomes very high and hilly, but only after having stopped at the Culloden Muir Battle Site where the Scottish, rallying to the cause of Bonnie Prince Charlie', failed to gain their independence. Another day that belos you understand how proud the Searish are of their country!

And our hotel for the next two nights is situated in nothing less than 17 acres of finest Scottish countryside, which also hosts a nine hole golf

copric. That makes it hard to decide the schedule for the following day. A game or two around the nine holes (access for

beginners, too) or a ride out across Perthshire. The countryside around the Oueen's summer seat. Balmoral Castle, has lots to offer: Beautiful small towns like Pitlochry in the hills, markellons roads or Croft na Caber Park with loss of fund from quad

The hotel, with true Scottish country style, is a splendid setting for the tour's final evening, as the following day means a long ride back to the boat in Hull or to the London area to return the hire bikes. The road along the A68 back south

is a steady ride, leading us slowly into Yorkshire and England, Going too fast would be too much like a shock fast is the fading of the numerous saddle of a Triumph, with other Triumph fans sharing the pleasure.

Big

From the tip of its twin

headlights to the tail of its curved seat unit, the Triumph T509 is mouthwateringly individual.

Neil Webster jumped the queue to try it out.

If you're looking for a bike that takes the rules, screws them up and throws them in the bin, take a peek at the new Speed Triple. Triumph's T509 is the bike that dares to be

different.

From the steely stare of its distinctive twin front headlights to the speedbout curve of its cute rear end, the T509

bristles with attitude.

Your mother won't like it,
your mates might not
understand it, but for the rider who
craves raw hifli it's the stuff that
drams are made of.

Whether it's in clip-on handlebar
street raser or straight handlebar
sayerighter mode, the T899 has just
meaning in file - bothyee fine.

The low, light and chunky chassis encourages outrageous bend swinging at extreme lean angles, while the

COORTH PARTIES MITTERS FROM

tempts the rider into tapping the full potential of the broad power con rather than heading straight for 9500 rom red line. The o result is face full of Grand Car

And if the get up and go is impressive, the stopping power is equally dramatic. The twin piston coliper serion bites like an angry pit ball serrice and brings the bike to a stop eve bulgingly quickly,

The choice of riding positions is enough to affect the way you approach the bike. With the low clip-ons fitted into the smooth and curvaceous lines

The straight bars couple with the rear set footrests to promote Mike of brakes before throwing the bike over and punching out of turns, revelling in the sensation as the front wheel goes light and the rear tyre transfers that intoxicating mix of torque and horsepower to the tarmac.

So what produces this sort of fun factor? The specification of the new

a stressed member, provides the home Speed Thinks a well known by n with that proically Triumph and ensures that the handling matches she incoor's potential

Together they offer a vivid addir. tive motorcycling experience that is sure to have riders begging for more. Miss it at your peril!

ing bawlithal is set to become the signature time of the ne-

cycles

raison d'être of the enrine design and although too speed is more than respectable, with maximum power of 108 PS achieved at 9100 rpm, it is in the more useful middle range that the 85 Nm of torque makes itself felt, peaking at 7500rpm.

Fed through an almost artistic weave of exhaust downpipes, the silencer starts to sing at 4500 rpm and hits top form from 6000 rpm.



Tait and Triumph

Let A you're going to talk to Percy.

Ask him if he remembers Berr Whatmore sitting in the middle of Fillongley Bends on the way to MIRA and saying. "The can bloody get round at that speed, why can't 12"

Those are the words of an old Triumph tester recalling a 1966 fragment of Percy Taits long and colourful life on two wheels. The quiet-spoken Tait with the really grin is one of the industry sownlegends. At the tender are of when its

hinted at things to come by getting h-Dad's 250 Triumph Tiger 70 started and riding it up the lane. "I didn't know to close the throttle when I changed gear," he grins at the memory. "It didn't half seem to go." Percy last was a salared tester at the original friumph factory, and part of his job was to race the bikes he tested on the road. He became a name synonymous with Triumph's racing

achievements, reports Jim Reynolds.

appear in the results. I districted much good, PL andren the Silve on a reasonable the dry before and jost chicagod they trees and handleburs for silver. Bort, possing Tair's Johitty and, determination dudit go assumed, and his yest appearance on through an Silverburs on Frank Balkey Tajer. 70: 250 single with Timerch spring that The zero was won by Bill Lemma that The zero was won by Bill Lemma.

Triumph had stuck a wheel in front ind then harried the Velo to the end.

"What was that?" an assonished lacenus asked mechanic San Trusbow and, after the race. "It's a Trusbow," replied code, San. "Nor the bide - the bloke on ist" was replied Lomas.

That ride brought Percy to the attention of entrants, while the end of three years in the army saw him join Triumpholi Meriden as a test of the for-

The competitive spirit came later with a Triumph twin for grass track and local

The Triumph gave him his first taste of road racing, at the old Anny sairfield circuit near Coventry. Ortober 7th 1950, was the date and in the Vintage Handicap the dominant riders were Geoff Duke (350 and 500 Nortons) with Levi Supply of the Supply of t

Percy Tait and Redney Gould (right) lift the Production 500 trophy for Triumph at Brands





Today's equivalent would be described as loonies. For example, the time the

factory had a problem with the Tigo Cub lubrication system and had the testers regularly riding from Coventry to Watford and back again. Boredom soon set in, and the riders agreed to each put ten shillings in a prize kitty for the first man at Watford.

A slow starter on this occasion, Percy was way behind as he joined the 5155 and headed for the M1 and Watford Then a coach came past on acceler-

ation from the roundabout, Percy down the long haul swith! He did manage a friendly wave as they passed the leading Cub bunch and got there

PERCY had the ability to get speed where others could find no more. It showed when he took an Ernie Earlesframed Tiger Cub up to Aintree and passed Bill Webster's 203cc MV down the straight before going on to win. After the race Webster came over to see exploded: "Bloody hell, I've spent all this money and a tuppenny-happenny

cups won in a long racing career, but one is for fastest lap of the meeting at Crystal Palace in 1953 on a 650 the form book said had no chance against thoroughed race billion. That grin again, "I used to com out of the woods and downshut that his into the right-hander before the straight. The marshale would see the bike begin to weave and they'd get out of the way. I reckon I was the only bloke who could more them out of

Triumph. Exen as late as 1958 he was still a force these, with a Tiger 110 that

His citing was fixed around his life as a tester at Mexiden, riding anything from a 98cc Tina supernation transmission to over to Bonney les and

Tribune If a number of development models were as he tested of the MIRA had loft to be given the weeks solven outlit to bring Many the bits - but no بنباديا ملاله فاكان فكالبادادات bought the butties.

"I went round this left-hander and the sidecar came up. It went up the bank and the hedge and back down again, but I was still ahead. I was first at the cafe too!" Percy has a quiet way of

understating a story. Like the demonstration of a Bonneville he was required to give to Dong Hele and others of the Experimental Department. "We went off and found this nice little lane with lots of bumps," recalls Percy, "and I had to ride the bike through this bend while Doug laid down in the grass to get a close look at what the bike was doing "I came along at a fair old speed

and as she was laid over on these bumps it began to weave and hop about a bit. The buggers lying in the grass were in my line of fire and they all got into the ditch when they saw me coming. Must have done old Doug's bowels a lot of good. ..."

anything got him involved with beginning with the development of the 500 twin for Daytona. For 1967's race asked to select the best of the bunch for favoured rider Gary Nixon who rode it to the chequered flag. At this time he was campaigning a

Bonneville for the factory and was a key figure in the Triumph racing team - his victories including the 1971 Bol When the Production TT started to 1967. Percy was favourite for the 500 class. "That bike was virtually like my \$10 races, very fast," he remembers, "I don't think the Velos would have

"It never fired up on one plug and I went round the first lap on one pot then came in. The mechanic should never let you go out again after that sort of thing but they let me go and I was really beliep. I hit Bray, Hill at the bottom so fast that one of the sookes came uthirdred and punctured the

The 500 Triumph that grew from that proddie racer he remembers as one of his favourites: "That little 500 was the biggest challenge. It used to blow get so wild that he couldn't carch it? Revving to 9000rpm, it was fast

enough to take Percy to second place in only Agostini on the MV ahead. The 116mph race average from a pushrod roadster engine hints at what might have been if Meriden had offered an option to ageing Norton and Matchless

the road, with the factory Transit and mechanic Arthur Jakeman his only companions for some GPs

"Arthur was very good," he says, " remember we went to Sweden and I won the 500, blew off the Lintos. When it came to the production race my bike hadn't been going very well in practice but Arthur got it sorted in the

"Rodney Gould had a fast bike too and we agreed to ride our own race and split the money for first and second between us. But, going to the start, my Arthur went and cut some wire from

"The float height was all wrong and I hadn't got the top end speed, but after a few laps I was second behind

Rodney Percy got past Gould's Bonneville on the approach to the final hairpin, but Rodney stuck a wheel inside as they broked for the fina bend. "I turned the power on again," said Perex. "but there was nothing there with the carburation all wrong. Then suddenly it hit again and I went sideways

I knew I had to go straight on o get off it, so I went straight down this

"When he saw me, his face was a They presented me with a model scrambler at the prize giving."

THE Bonneville gave way to the three-cylinder Trident in 1970. "A

hard bike to ride," is his opinion. "Very skitty power. You could spin it very casily as you came out of a hairpin." But its reputation became legendary with John Cooper's historic

defeat of Agostini at Mallory Park - the only feat by a Triumph comparable to the five-in-a new Production TJ wins of the famous 'Slippery Sam'. That eife was given to the bike after struggling to finish at the Bol d'Or with a scavenging problem that left the machine coverd in oil, It was ridden by Percy and Strve Jolly, and as Penty was known around the factory as

Sum (Sum the Transport Man because of his willingness to pick up urgent parcels from suppliers during test rides) an oily Sam was naturally At Silverstone in 1974 he used it so

win the real Wilkinson sword rist hangs in his half voday. In the Le Manstyle start, ercyman Les Williams let go of the boke top early at Percy dashed

Near that sword is the memento of what he still regards as his greatest win - the Bol d'Or in 1971.

The most amazing fact of his Triumph racing history is his pay scale!

being one of the works team. Other stars might negotiate a retainer or win bonuses, but faithful Percy got his tester's money and nothing more.

"We won the Coupe d'Endurance one year and Malcolm Uphill got his bike given to him, but all I got was a pen and pencil set," he smiles grimly. "And when I wanted my 750 racer I charged me £30 extra for the rear wheel sprockets to go with it!" He always had good personal

relations with shop floor workers at Triumph but clearly found some of the top brass difficult to live with. "They tried to stop me racing once, he recalls. "This bloke who ran the whole lot at BSA said to me, "We don't want to have you racing any more, we'll keep the racing separate".

So I said to him, "Okay, so who's going "He said I was, and I told him if I stopped racing I wouldn't test another bike. So they just let me have a bike to

and he we talked in the converte Warwickshipe farmbouse where I giggled at the memory of a Scarborough meeting when Percy was offering sweets around the

John Cooper and the Motor Cycle News girls were champing away when they discovered the sweets contained to hide in the back of his van.

Phil Read had carlier refused a out for the big race, "What could I do?," laughs Di. "I gave him a sweet and off he went. He must have broken all the lap records to get to the finish to spit it out!"



etters

Fishy business

a British made Hardy Smuggler fly rod, whichia 15.5 inches when in pieces neatly fits into the Trophy partiers. Are there any other RAT members Who

would be interested in a morocycling/fly fishing Marin thanks for RAT and Time or as another excellent reason to enjoy Traumph converyeling

Richard Lay, Swindon, England, Latters will be forwarded, S.d.

Well done!

Congregalations on the world class machines. The standard of the production and its performance is a credit to its

In the chair Tribught other combers may be ten

Mike Hardy, England.



Happy in America

at Point Cycle in Aspirously, Pa. (Piroburgh). Keep up the good world Jim Coumidos, Orlando, USA.

Ride safe Price to sering off on a group make the best block and Decro and deside megare to be fallen. comple, for tendrate in No. Not been wants to ride at high s When young to lead and at a lot posters or a

what signal well the lead charged Whose go to be the back major? A militage wise allowed be so with the group to everyth. Lane. are a Media they should be Calomine arroged weening places radiomed to the venor presint (oper-in on larg seril) 2 receiving any by a fire year room could Each o'der

should be recommend to take the load or soon percentifula Lead followings be aware that now will get the same another properties and 12.0-0-0-0 rgands should beatiful borrish and the

affine charge to represent up their merits of the gravity. It's no good tiking a group

righter, that is to ride closer together. It must be

rides are organised, riders of similar abilities are

Basic group discipline -

2. Dwn't make sudden or

the guy in front comes off, so do you. It's too hos to argue man har has some in our of course sheed and the rouncel more 4, Don't overtake th

rider in frame unless signals calculate by unexperience Swellight and more in 5. Don't cake risks when etrains up riders in from

self Don't get suckered

T. Report for play Index have group will have ranying amounts of expension ride adcordingly T. Kwitys exercise

England.

John Mickleberough, Wilmington, Kent. John is a member of Landon's Metopolities

Down the line

Teamwork and quality control are the keynotes

behind Triumph's production line operation. Neil Webster joins factory tour

guide Robert Brown to find out what goes on down on the line.

During a typical eight hour production shift a new Triumph leaves the Hinckley production line exery see and a half minutes. With rest breaks, that equates to around 70 new

It's a statistic that demonstrates Triumph's commitment to embracing modern production techniques to complement the traditional talents and skills of its engineering and design

The production has is laid out on a U gottom, with the zan attacing with two mutched evaluates halves. The engine and gearbox is then built up and finted in a frame before the suspension, wheels, annillaries and bodywork ar,

To handle the process the production line squad is arranged into six teams, each averaging eight members. Every member has an average of six tasks to complete, including sub assembly preparation and finment in the six and a half minute.

To add to the teamwork element of the system, each team is also

A new Triumph leaves the Hinckley





responsible for checking not only the quality of its own work, but that of the preceding team. It's a quality control programme common throughout the factory and one that helps to ensure that everyone works together to get things right first time. Members of the team are also

trained to work on the stations adjacent to their own, so they appreciate the problems and demonds of their neighbours, and they are gradually moved around the production line to broaden their

experience and flexibility Testing also plays a part in the assembly process itself. Around an hour after saming on the line, the

complete halves will form part of a complete engine. Each engine is then

The cold test entails filling the motor with hot oil before driving it from the output shaft to check gear selection, clutch operation and to test for leaks. Only if it passes at this stage is the engine allocated an engine number and put back into the production run.

Pre-prepared frames, subframes and rear suspension assemblies are then fitted before the machine is lifted from the conveyor watern on

by the various production departments

After being fitted with a temporary seat and dry charged battery, the machine is fuelled and the sump filled with oil before being started, warmed to operational temperature and ridden into the rolling road rig.

rollers it is then taken up to 78mph in machine must achieve performance figures within narrow parameters before being passed, with all the information from the test bed being logged onto its individual computer record with its VIN and enrine number.

Only then is a Triumph may have been one of the shortest it will ever take, but Triumph know it is probably the most important trip Apr. 166

ures of the Triumph production pro

Shelicated its me in the correct sequence to match the build programme. allows production to seep away from batch' martiacturing one type of specification of machine and instead to build to orders for specific model and country specifications, maximising the efficiency of the prod As the bike enters the final third of

Neurocrably process it takes to in wheels for the first time and is the fitted with its first bodywork. Around there hours after stirting its tourney, the complete





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See Buddy

I SUR upon a Torque tamped destricted the fluidy Hully, many a being staged a Hamburg and featuring Triumph muscal being staged in featuring Triumph Thundrelints of these New year on office

Seats for all performances staged

We have also arranged ticket and one night's accommodation at

double room for one night. Reservations

THIS issue's touring feature covers the Scotland tour organised by

Triumph Owners 1,997. Call +49 (0)2205 92710 or fax 49 6012205 927129

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JK tribing giases CSM are offer in their SMART (Safe Merorcycle and Riding Techniques) courses to \$41 members by \$79. The courses normally

Courses are run for groups of four Covering all types or riding and road



In Brief_

The finishing

The Triumph Triple Connection range of personal accessories and collectables is conceived and made to the same high standards as the company's motorcycles. Individuality, style, function and quality combine to offer you a choice of gifts that perfectly complement the ownership of a Triumph motorcycle.

To order, please contact your Triumph dealer. Certain items may not be available in some markets due to technical or



Hand finished luxury products include elegant key holder, credit card holder and a wallet in calf leather with embossed Trident branding.



A new range of distinctive belt buckles hand crafted from fine English pewter, fit in seconds to the Triumph embossed



made from a careful choice of materials with fashionable tailoring to meet all travelling requirements. The range includes a large holdall, sports bag, aircraft bag, bumbag, tool belt, helmet bag, back pack, large back pack and fashion back pack.

0

Watch featuring a white face with black leather strap and the Carbon Fibre Automatic with a carbon face, metal bracelet and additional diving strap.



FREE DAYTONA GLOVES WHEN YOU PURCHASE A TIGER WATERPROOF JACKET

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I claim my free Daytona gloves with my purchase of a Triumph

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Offer available worldwide

produced a range of dedicated quality accessories designed to allow you to tailor your machine to your own taste. Whether your plans include touring, cruising or sports riding, genuine Triumph accessories add an individual touch to your machine. Some of the latest additions to the accessory range are as follows:



Designed to complement the

and Tiger range, this stylish top box accommodates two full face helmets and can be ordered in all Tiger, 1996 Trophy and 1995 Sprint colours. A matchine back rest will also be available

shortly Trophy heated grips

Ideal for the serious tourer, these heated handlebar grips will keep the worst ravages of winter at bay.

The grips are designed to fit all Trophys from the 1996 model year onwards The wiring harness on these

machines has a dedicated connector in the front cockpit area.

Machines carrying a Vehicle Identification Number (VIN) after 44862 are fitted with handlebars which allow direct fitting of the heated grips. If your machine carries an earlier VIN number it is necessary to get your dealer to slightly modify the handlebars or to order a set of the latest specification 'bars.



Thunderbird cissy bar

Available in both polished and chromed finishes, this cissy bar fits all Thunderbird models and features the same back bad and badge used on the Adventurer cissy han

Leather seat The final touch of luxury for your Thunderbird. A quality

leather seat manufactured using Pittards water resistant

eather. Thunderbird/Adventures

alarmi Developed in partnership with Datatool, this specially

manufactured version of the Datatool Series 2 alarm is supplied pre-assembled on a frame locating bracket. The alarm is positioned under the fuel tank, allowing quick and



Trophy '96 lower fairing spoiler A simple addition which helps

keep the rider's feet warm and dry during cold or wet weather, these plastic mouldings clip straight into the lower fairing vents to block the flow of cold air.



Thunderbird and Adventurer centre stand

Supplied as a complete kit. including fitting instuctions, the centre stand fits all Thunderbird and Adventurer models, and is useful for both maintenance work and parking



If convention is not your cup of tea, then you may well find a new partner in the Triumph Adventurer. A 900cc triple, this distinctive machine wears its soul on the outside.

The American influence is self evident, nothing is conventional on this Triumph, High rise bars, single seat, megaphone exhaust and ducktail rea mudquard create an uncompromising appearance highlighted by colour

schemes originated by Triumph in the early 60'S.
The detail and quality of this bike deserves a closer look. An evocative tank badge, tail lamp, side panel badge and tank knee pads are just some of the finer points that make this street cruiser a genuine Triumph.

A full range of factory accessories mean it can stay a genuine Triumph too, however far you want to take it.

